

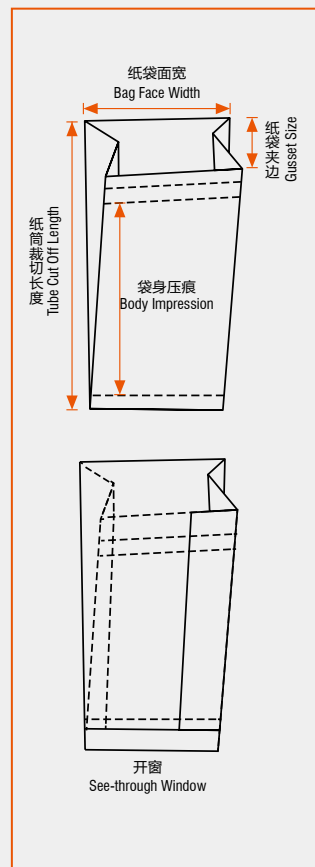
上豪包装机械(镇江)有限公司

SUNHOPE PACKAGING MACHINERY(ZHENJIANG) CO.,LTD

技术参数 / Technical Info		FSB650	FSB1600
单线操作 Single Stream	面宽 (没有夹边) / Face Width (w/o Gusset) (mm)	80-320	39 - 368
	面宽 (有夹边) / Face Width (with Gusset) (mm)	/	51-317
	总夹边 / Total Gusset (mm)	/	13-127
双线操作 Dual Stream	面宽 (没有夹边) / Face Width (w/o Gusset) (mm)	/	39 -177
	面宽 (有夹边) / Face Width (with Gusset) (mm)	/	51-146
	总夹边 / Total Gusset (mm)	/	13-76
纸袋长度 / Bag Length (mm)		125-630	/
夹边尺寸 / Gusset Size (mm)		25-100	/
切断长度范围 / Cutoff Length Range (mm)		145-650	102 -292
最大材料宽度 / Maximum Web Width (mm)		910	762
最大原纸直径 / Maximum Roll Diameter (mm)		Φ 1200	Φ 1200
纸材底质范围 / Paper Substrate Range (gsm)		30-80	30-65
贴窗宽度 / Plastic Window Width (mm)		50-200	50-200
最小边封覆盖范围 / Minimum Seam Overlay (mm)		20	16
成型模板上方所容许的最短边翼 = 边封重叠 + 边封补偿 Minimum Former Flap = Seam Overlay + Seam Offset (mm)		25	25
速度 Max. Speed	单线 / One Stream (bags/min)	550	550
	双线 / Double Stream (bags/min)	/	1100
总功率 / Total Power (kW)		19.65	19.65
重量 / Weight (kg)		5500	4500
外形尺寸 / Machine Size ((L×W×H)m)		8.5×3×1.96	7.5×3×1.96

选配单元	Options unit	FSB650	FSB1600
2层单元	DL01/DL02/DL03 Two Ply Unit	yes	yes
1-4色柔印单元	1-4 Colors Flexo Printer Unit	yes	yes

纸袋示意图
Bag Schematic Diagram

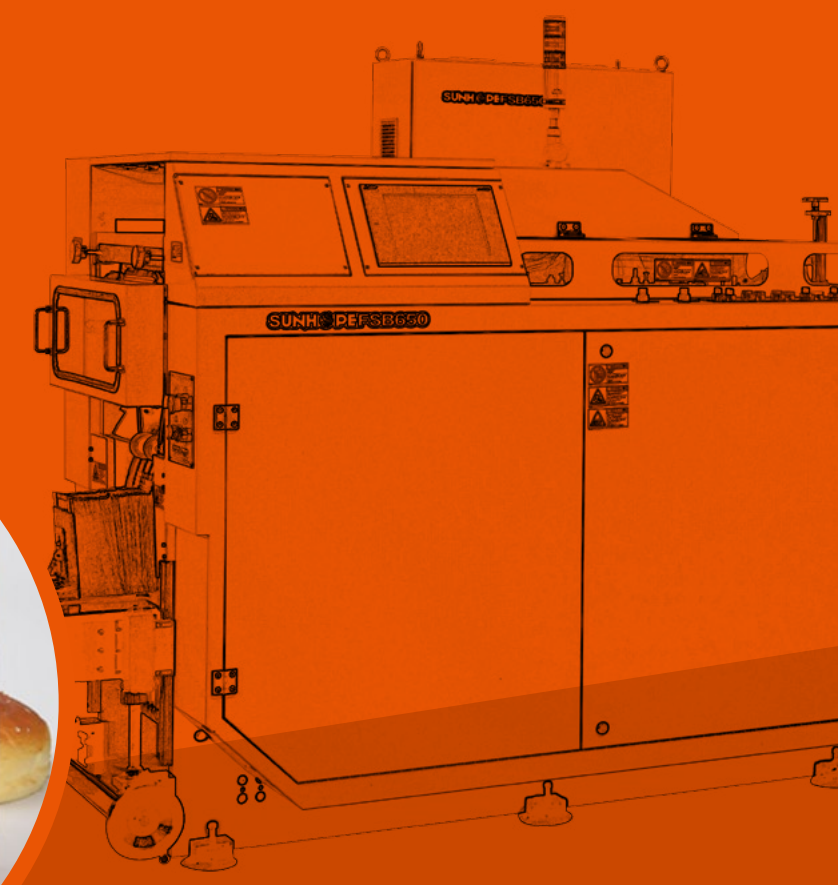


FSB650

全伺服高速卷筒尖底纸袋机系列

Full-SERVO High Speed Flat & Satchel Paper Bag Machine Series

SOLE
SERVO
SERIES



FSB650

全伺服高速卷筒尖底纸袋机 Full-SERVO High Speed Flat & Satchel Paper Bag Machine



纸袋收集系统
Paper Bag Collecting System



伺服预压痕系统和拉断装置
Pre-Creasing on Bag body System by Servo Motor



色标追踪系统
Printing Registration System



高速伺服预刺系统
Perfect High Speed Perforating System By Servo Motor



公司借鉴德国技术开发出 FSB650 全伺服高速卷筒尖底纸袋机。该机由卷筒原色纸或者印刷好的卷筒纸张如牛皮纸，油光纸张，食品淋膜纸，等纸张在机器上完成预刺，上边胶，折边成形，纸袋拉断，折底，成品袋输出一次完成。并根据客户的需要，加入的伺服袋身预压线功能，该功能让物品入袋后便于封口，展示外形更加美观。本机操作方便，是生产各种不同纸袋，面包袋，干果袋的理想设备。

SUNHOPE developed FSB650 Full-Servo high speed Flat & Satchel paper bag machine using German technology for reference. The machine is suitable for paper roll, printed roll paper such as kraft paper, shiny paper, coated paper. Perforating, side gluing, folding, tube forming, separating, bottom folding and gluing, final product collection can be completed within one time by this machine. According to the customer's requirements, we can also add the servo pre-creasing device. This function can make it more convenient to seal the bag, and make the bag more functional. This machine is more convenient to operate, and is the ideal equipment for producing a variety of paper bags, bread bags and grocery bags and etc.

1. 采用日本三菱运动CPU电气控制系统。实现高速和高精度运行。触摸屏显示，操作简单。
2. 配备自动张力控制系统和自动纠偏系统。
3. 整机从预刺，牵引，袋身压线，拉断，袋底折叠，上胶，收集等8个伺服电机同步作业。
4. 伺服调节的袋身压痕装置，该功能让物品入袋后便于封口，展示外形更加美观。
5. 采用德国SICK色标跟踪，精确跟踪印刷材料。
6. 收集系统采用特别系统，充分解决从最小到最大袋长收集计数。

1. Machine use Mitsubishi Japan electrical control system, ensure the machine running more stable, with high speed and high precision, adopt humanized design touch screen.
2. Equipped with Auto tension system and Auto Web Guiding system, can reduce waste and improve efficiency.
3. There are 8 servo motors functioning synchronously for perforating, drawing, pre-creasing, separating, bottom folding, gluing and collecting.
4. Servo adjustable pre-creasing device can make two or three creasing lines on bag body, it more convenient to seal the bag, and make the bag more functional.
5. Machine use German SICK print registration system, accurately tracking printed material.
6. Collection unit uses special system, sufficiently solving the collection and counting problem from Min. to Max. bag length.